Mint of the Anited States at Miladelphia, Ja.,

COINER'S DEPARTMENT,

Lettery 24/2, 1888.

How Daniel M. Fort

Superintendent

Sir;

In formarding the recomment

- dation for an additional butter, annuale, and

toller in this department to hartially field the

- dation for an additional butter, annealer and toller en this department to hartially fell the vacaat places existing in the two Shifts in the Rolling room, I have the honor to state that the tire slifts as at present Constituted, are not of the required three much room necember of men - by three annealers, four rollers, and these cutters-to perform the work satisfactorially Some of the men credited to the rolling room shifts, are employed elsewhere en the dehactment juite Coming to our, at the stales reasoning sigots and delivering Cleppings, and one man engaged in the markine shop, There are necessary assignments to their places, became

Mint of the United States at Philadelphia, Pa.,

COINER'S DEPARTMENT,

188

of the increased amount of north, notably in the

Coening room.

Frerious to the order to discontinue over stork, the full Complement of each working force more that entact from the other offiff, clausing over time en m= dendual cases, but since that order has been in effect, the work has been combarraced for the requisite xumber of mon, and in view of the depleted force en the volling room made by these details, I would respectfully recommend that both Shifts be filled to the freed Courplement and thereby increase the of--freeienes of the dohartment, so at the freunt time the nork as being performed is costing were than it would by the ucreau of said force.

Terry Reifsetfully 1. Detell Boiner Mint of the United States at Philadelphia, Pa.,

Coiner's Department,

Freby 24., 1888. Mm. S. Steel.

Explaining the necessity for an additional Butth, annealer and Roller in Corner Dept.

Rosecál Feb. 24.1888.

No. of Enclosures,

[Abstract:] Explaining the necessity for an additional cutter, annealer and roller in Coiner's Dept.

Mint of the United States at Philadelphia, Pa., Coiner's Department, February 24, 1888

Hon. Daniel M. Fox Superintendent

Sir:

In forwarding the recommendation for an additional cutter, annealer and roller in this department to partially fill the vacant place existing in the two shifts in the Rolling Room, I have the honor to state that the two shifts as at present constituted, are not of the required number of men – by three annealers, four rollers, three wash room, and three cutters – to perform the work satisfactorily.

Some of the men credited to the rolling room shifts, are employed elsewhere in the department; in the Coining room, at the scales recoining Ingots and delivery clippings, and one man engaged in the Machine Shop, three are necessary assignments to these places, because of the increased amount of work, notably in the Coining room.

Previous to the order to discontinue over work, the full complement of each working force now kept intact from the other shift, causing over time in individual cases, but since that order has been in effect, the work has been embarrassed for the requisite number of men, and in view of the depleted force in the rolling room made by these details. I would respectfully recommend that both shifts be filled to the full complement and thereby increase the efficiency of the department, as of the present time the work as being performed is costing more than it would by the increase of said force.

Very Respectfully, W.S. Steel Coiner